

present embodiment. Additionally, if the T/t ratio is set to 1.4, this produces economical advantages.

T.S.  
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Please amend the paragraph beginning on page 17, line <sup>6</sup>11, with the following amended paragraph:

As described above, in manufacture of the internal and external links 3, 4 of the present embodiment, their outer shape is formed by mold forging. Because of the arrangement that the boss part 36 provided around the bushing hole 34, each of which becomes a substantial part in the main body part, are formed into a gently bulging-out, or protruded or raised shape, workability in the molding process becomes favorable, and the substantial parts can be formed thick without trouble. Each of the coupler pin hole 43, the bushing hole 34, and the bolt insertion holes 37b, 48b provided through the track shoe mount surfaces 38, 49 is machined.

Please amend the paragraph beginning on page 18, line 3, with the following amended paragraph:

The track 1 with the rotatable bushing of the present embodiment is constructed as follows. That is, in the internal link 3, in order to provide a structure required for supporting the bushing 6, the relevant portion (i.e., the boss part 36) is formed thick. On the other hand, in the external link 4, the concavely curved surface 45a corresponding to the shape of the boss part 36 forming the bushing hole 34 of the internal link 3 provides a structure required for mounting the coupler pin 5. Such a combination of the internal and external links 3, 4 is fastened to the track shoe 8, thereby providing a structure totally balanced in terms of the strength. Therefore, it becomes possible to rationally solve the strength problems with the prior art techniques. Besides, the arrangement that the seal rings 7 are housed together on the